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Fastening Solutions for Plastic Application in Automotive Industry PSM International – Global Fastening Solutions For Plastics

### THE STORY OF PSM

## 关于英莳国际



### PSM Facts 英莳

- Over 80-year history 超过80年的历史
- ◆ Distribution & operations in 23 countries 运营公司覆盖全球23个国家
- 5 Technical centers 5个技术中心
- 3 Manufacturing sites 3个生产基地

1977 1970

1962

1931

1950



**Established** under the name of Precision Screw **Manufacturing** 英莳创立



**Designed and** patented the **Anchor Rivet Bush insert for use** (ARB) for use into into plastic sheet metal. 专利产品 **ANCHOR® RIVET** BUSH (ARB)问世



1960

**Designed the** Sonic-Lok material. 塑料嵌件产品 SONIC-LOK®问



**Established** a European sales network. 建成欧洲销售 运营体系



Est. a Global sales network including USA, Japan & South Africa.

构架遍布全球的销售运营体 系,包括美国,日本及南非

2010



**Acquired BAS** 成功收购BAS

2006



Relocated to bigger premises in Wuxi.

无锡生产基地扩建



2002

**Established manufacturing** unit in Wuxi Mainland China.

生产基地在中国无锡成立

**Established first overseas** manufacturing unit in Taiwan to service the developing Asian market.

在台湾成立海外第一个生产基地

**Established Application Tech Centre in Taiwan.** 技术应用中心在台湾成立

**Established Application Tech Centre in Willenhall.** 在英国建立技术应用

2001

中心

1982

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### **GLOBAL FOOTPRINT**

## 遍布全球的分支机构





PSM International Wuxi, **China** 英莳国际中国无锡





PSM International Ohio, USA 英莳国际美国俄亥俄

## TECHNICAL CENTER 技术中心

UK, Wuxi, Taiwan, Japan, US 英国,无锡,台湾,日本,美国

### MANUFACTURING 生产基地

Wuxi, UK, Taiwan 英国,无锡,台湾

### SALES & OPERATIONS 销售&运营公司

Europe, US, China, Taiwan, Singapore, Hong Kong 欧洲,美国,中国,台湾,新 加坡,香港

### JOINT VENTURE 合资公司

Sweden, Italy, Japan, Australia 瑞典,意大利,日本,澳大利亚

## **PSM CORE COMPETENCY**

## 核心竞争力





### **Technical Strength** 技术优势

➤ Technical Centers

**▶**Products

➤ Engineering Experience 工程经验



**Industry Application** 工业应用



### **Project Management** 项目管理

▶Communication 信息互通

**➢**Quality 质量

➤ Delivery



PSM cooperates with customers early in the design phase and provides a full range of fastening solutions throughout the product life-cycle, from design conception and prototyping through product launch and general production. 我们与客户合作从早期设计阶段开始,并从设计理念和样件开发到产品投放和批量生产为客户提供全方位的紧固 解决方案和产品生命周期管理。

## **PSM MARKET FOCUS**

## 我们专注的行业





Automotive 汽车行业



Consumer Electronics 电子消费产品



Medical 医疗健康



Power &Energy 电力 & 能源



Industrial 工业行业



Home Appliance 家用电器



Other Applications 多种应用

## **PSM PRODUCTION CAPACITY**

## 生产能力

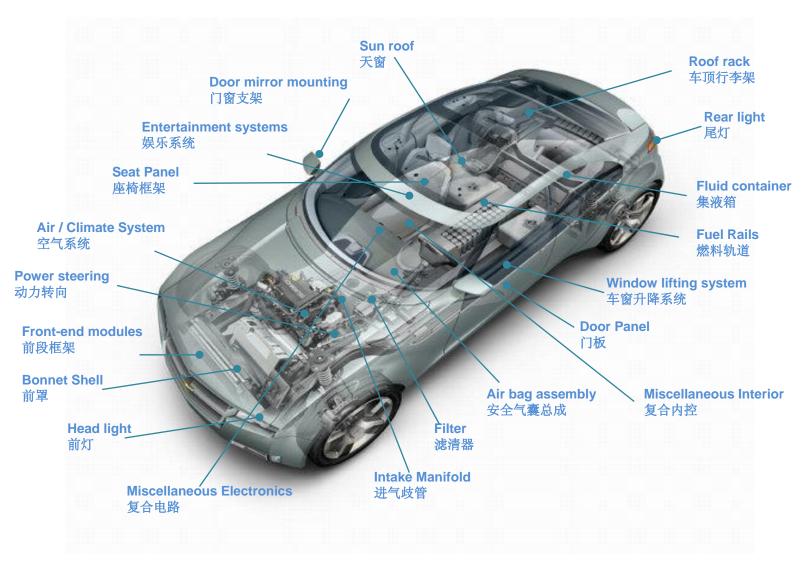




## **APPLICATION COVERAGE**

## 整车应用





### LEADERS IN FASTENER INNOVATION

紧固件革新技术的领军者



TRI-STEPTM







TECH-SONIC®





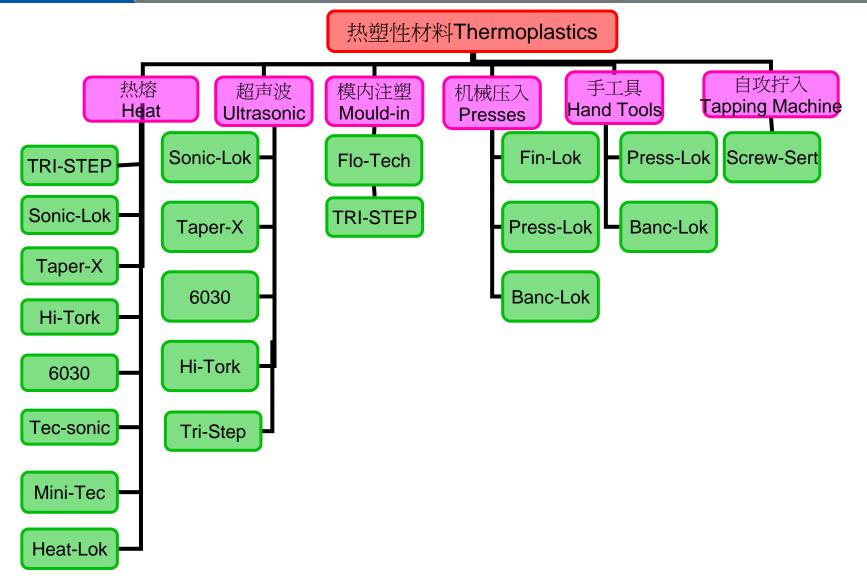


FLO - TECH®

MINI - TECH®

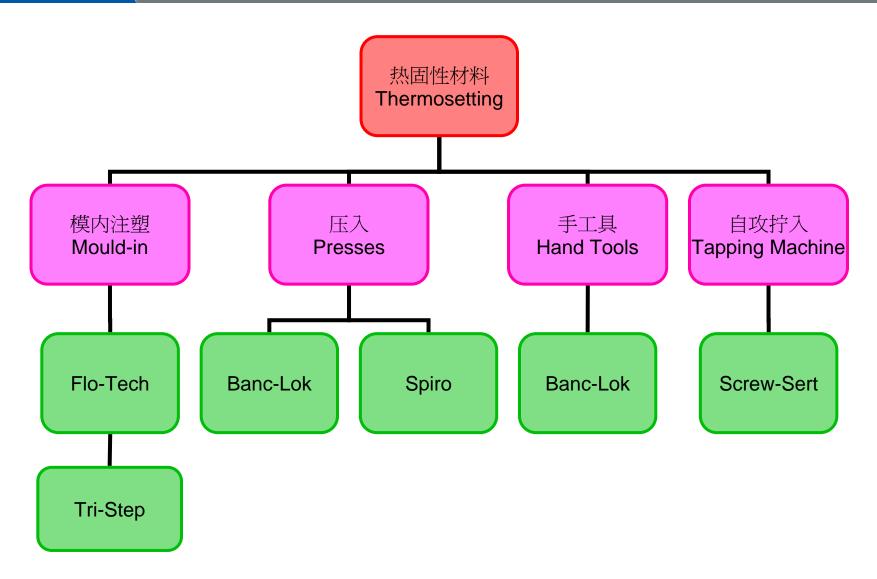
## **INSTALLATION METHODS & PRODUCT TYPE SELECTION**

安装方式和选型



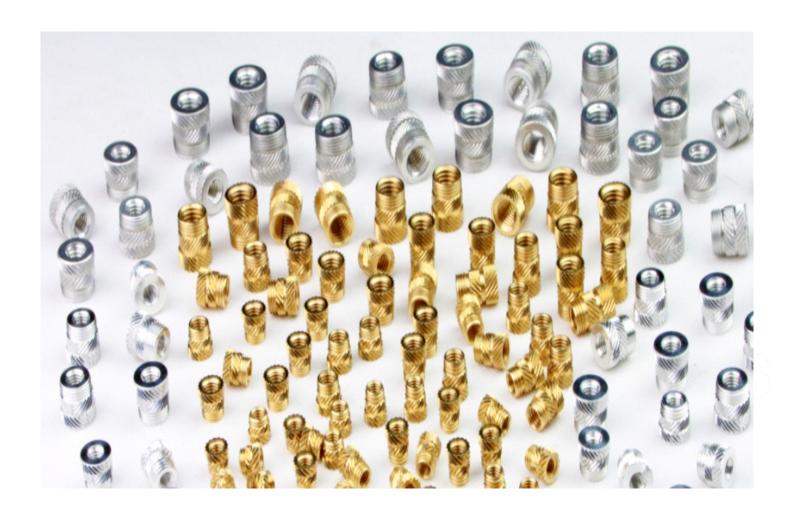
## INSTALLATION METHODS & PRODUCT TYPE SELECTION

安装方式和选型



# TRI-STEP™ INSERTS TRI-STEP™ 镶嵌螺母





## **HIGH PERFORMANCE**

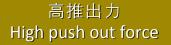
## 优异的产品性能



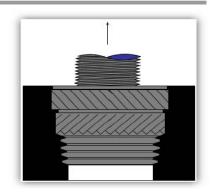


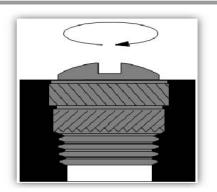


高扭矩 High torque



高安装扭矩 High Max torque





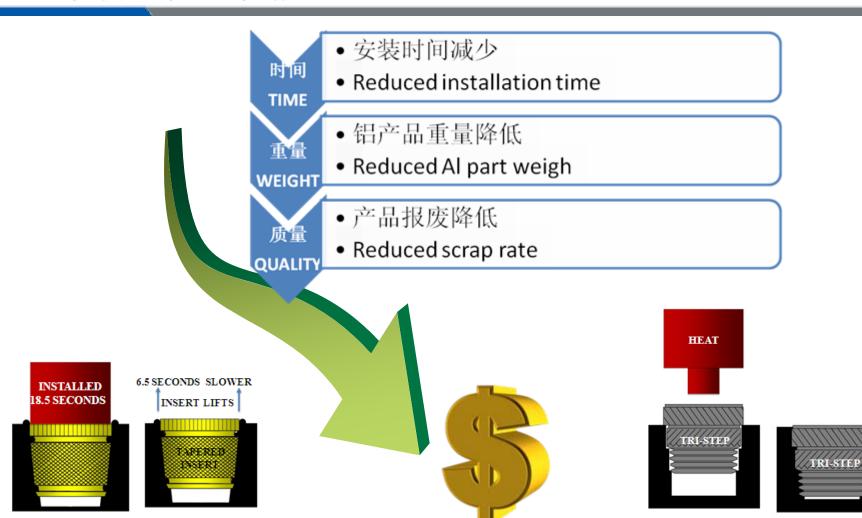


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### **HIGH PERFORMANCE**

## 优异的产品性能





Increased heating time, insertion travel and insert produces "plastic flash"

Insert "spring back" due tapered section overfilling with plastic

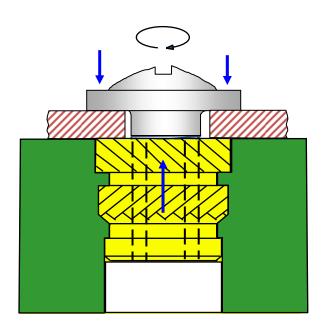
Insert free fits into hole for 70% of its length

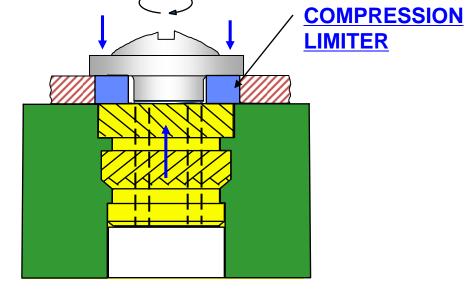
No plastic flash or insert "spring back"

# ADAPTATION OF THE CONNECTION MODE



## 连接万式的适应性





SOFT JOINT 软连接 HARD JOINT 硬连接

### **TYPICAL PROJECTS**

## 典型案例







### Ford Mondeo 蒙迪欧

CD132 Front End Module with Sonic-Lok® inserts and Compression Limiters 前段框架使用Sonic-Lok® 螺母和金属衬套



### Rover 路虎

'K' Series Inlet Manifold Headed Sonic-Lok® M6 & Compression Limiters 塑料进气歧管使用Sonic-Lok® 螺母和金属衬套





### Citroen 雪铁龙

Manifold project using split type compression limiters 发动机塑料进气歧管使用 PSM金属开口衬套开口



### Eaton 伊顿

Manifold project using an oval knurled type compression limiter 集鴻器使用椭圆形花纹衬套





### VW Golf 高尔夫

Passenger Airbag with HPFH studs 副驾驶席安全气囊使用 HPFH螺丝





### Land Rover 路虎

Magnesium Cross Car Beam Using TMA screws 镁制框架使用TMA螺丝





### Jaguar X350 捷豹

Aluminium Airbag Anchor<sup>®</sup> Rivet Bushes 铝制安全气囊使用 Anchor铆钉





### Ford Focus 福克斯

Radio & Heater controls Using TMP screws 中控控制面板使用TMP螺丝

### **CASE STUDY 1**

## 应用实例 1



### **Customer Background 背景**

The customer is a top engine plastic components provider in China.

我们的客户是国内顶级的发动机塑料部件供货商 The customer has adopt bunches of PSM products in their plastic products.

客户已经在现有产品中使用了PSM的零件

### **Customer Problems** 问题

The customer is implementing a new project and they're still using PSM products designed for previous products.

客户想要在新的项目中继续使用现有设计的PSM零件 They meet with plastic overflow problem during their assembling process and they can't define the boss hole size.

在安装过程中出现溢胶情况并且客户也无法界定安装孔尺寸

The project timeline is very tight.

该项目的需求时间已经不能延迟了

### PSM Solution PSM的解决方案

●PSM fully leverage the resources and opened a fasttunnel for the project.

PSM利用优势资源最快速的配合项目进度

- ●PSM use New TRI-STEP™ design for the project and conduct the complete set of application testing work in house. PSM使用TRI-STEP™设计用于该项目并在自己的实验室完成了试装等性能测试
- ●Quick response to the customer's application feedback. 依据客户的实际应用完成快速反馈
- ●Complete the project within a tight timeline. 快速完成项目的时间达成原有进度



### Customer Benefits 客户利益

- ●Keep the development schedule smooth 按照项目时间顺利达成
- ●Did not add any additional cost for a new product 没有增加任何附加成本在新的产品使用上
- The new product meets all the quality and application requirements

新产品达到所有性能要求并且质量更优良。

**Application: Plastic Components** 

应用: 发动机用塑料部件

PSM products: M6 TRI-STEP™ Insert PSM产品: M6 TRI-STEP™ 嵌件

## CASE STUDY 2

## 应用实例2





### **Customer Background** 背景

The customer is a global leading automotive powertrain systems provider.

客户是全球领先的动力总成系统供货商
The customer has a local vendor providing plastic

components manufacturing services.

客户在国内有配套的合作供货商

### **Customer Problems** 问题

The plastic vendor is always complained by the customer for its quality and application problems.

国内塑料件配套商长期被客户抱怨存在质量及应用有关问题 The plating, size and performance of the products have been existed for a long time and could not find a solution to solve. 零部件的表面处理,尺寸和性能问题长期不能满足客户使用并且未找到合理有效的解决方案。

### PSM Solution PSM解决方案

- ●PSM take over the projects and analyze the problem. PSM受顾客委托接手该项目并着手分析问题情况
- ●PSM leverage company R&D strength to develop a product using a different manufacturing process.

PSM依托技术研发优势开发出使用新的生产工艺制作 的产品

•The new product solve all the problems which the customer has long suffered.

新产品解决了之前长期被客户抱怨的所有问题

•PSM continues improving the cost efficiency and performance of the products.

PSM持续改善了产品性能并达到了成本优化

### Customer Benefits 客户利益

- ●Solved the problems which has existed for a long time 一次性解决了所以长期存在的问题点
- ●Complete the components switch within 6 months 在有限的6个月时间里完成从研发到量产

Application: Engine Oil Pan 客户应用: 发动机塑料油底壳 PSM products: 6 different Inserts PSM的产品: 6 款不同设计的嵌件

## **CASE STUDY 3**

## 应用实例3





### **Customer Background** 背景

The customer is a world leading system solution provider in automotive industry.

客户是国际领先的汽车领域系统解决方案供货商

PSM has been cooperating with the customer for a long time with dozens of projects.

PSM已经与该客户在全球范围开展了广泛的合作

### Customer Problems 问题

The customer used to adopt a turned compression limiter for their in-take manifold with high cost.

客户原来在使用几款价格昂贵的机加工制作的金属衬套零件 The customer need a new type compression limiter with low cost and meanwhile of the same quality and performance. 客户需要新的成本更优化并具有同等性能的衬套产品 The product should comply with Overseas testing center standards.

新产品需满足海外测试中心的有关测试

### PSM Solution PSM解决方案

•PSM organized a dedicated project team involving technical and business staff across countries.

PSM利用跨国资源成立了技术商务合作项目组

•PSM developed a new type compression limiter using cold forming manufacturing process to cut the cost.

PSM开发了全新的冷镦工艺制作成本更低的产品

•With joint effort and application experience, we control the product size and quality to fully meet the critical standards.

通过各方面资源的合作新产品可以满足客户严苛的尺寸及性能要求

●The only supplier in China who meet the precision demands. PSM是唯一在国内成功开发该项目并达到客户要求的供应商

### Customer Benefits 客户利益

- ●Cut the cost to an expected amount 节约成本达到既定目标
- ●Save the cost for development and testing 节省了多次测试的成本
- ●Maintain the quality and precision 维持了原有的高质量和高精度的要求
- ●Ensure the smooth production 确保稳定顺畅的生产

**Application: In-take manifold** 

应用: 塑料进气歧管

**PSM products: Compression Limiter** 

PSM产品: 冷镦衬套

## **TECHNICAL SUPPORT**

## 技术支持











# LOOKING FORWARD TO YOUR QUESTIONS



## 期待您的提问







# THANK YOU!